

Date: Monday, 2/5/2007 4:02:20 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 30651					
Estimate Number	: 11252					
P.O. Number	: N/A			Part Number	: D28543100	
This Issue	2/5/2007	S.O. No.	N/A	Drawing Number	: D2854 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	2/5/2007	Type	PURCHASED PARTS	Drawing Revision	: A	
Previous Run	: 29788			Material	: N/A	
Written By				Due Date	: 2/19/2007	
Checked & Approved By				Qty:	160	Um: Each
Comment	: Est Rev: A 04.07.01 New Issue KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2854	3/4" Velcro	<i>PP07/09/27 (60)</i>
	Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s) 3/4" Velcro Batch: B27504 (1X) B29640 (16X) B 30664 (43X)		<i>123</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	<i>PP07/09/27 (60)</i>
	Comment: PACKAGING RESOURCE #1 Cut length as per Dwg D2854		<i>PP07/09/27 (60)</i>
3.0	QC6	DIMENSIONAL CHECK	<i>PP07/09/26 (60)</i>
	Comment: DIMENSIONAL CHECK		<i>PP07/09/26 (60)</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	<i>PP07/09/27 (60)</i>
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		<i>7/9/23 160 SP</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	<i>PP07/09/28 (60)</i>
	Comment: FINAL INSPECTION/W/O RELEASE		<i>PP07/09/28 (60)</i>
	Job Completion		<i>U 07.09.28</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/01/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

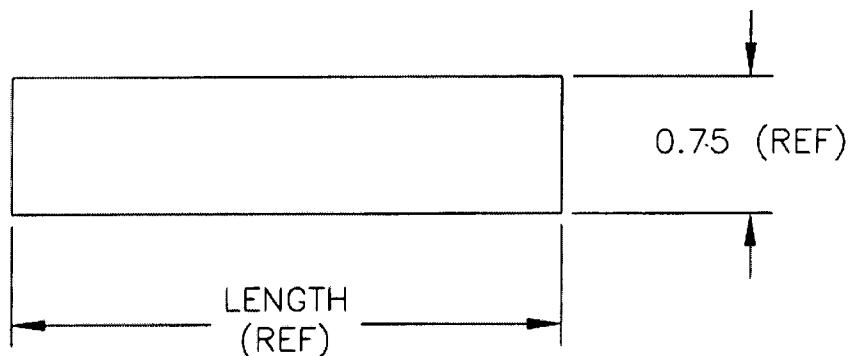
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>MM</i>	DRAWING NO. D2854
DATE 98.11.17		TITLE 3/4" VELCRO STRIP
		SCALE 1:1
A	98.11.17	NEW ISSUE

RELEASED
48.11.20 KE

SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025
30" LONG HOOKED VELCRO: D2854-3-300

UNDER REVIEW

04.06.01 *BB*

OK *MM* 04.10.24

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *30651*